

Test Report Number: **REP/AW/0084**

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10/11/2015

*Data Emissione - Issuing date*

Sesto San Giovanni (MI)

*Luogo Emissione - Issuing place*

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Verifica della conformità al capitolato prove di KIDS P.A. S.r.l secondo EN 12266-1:2012

*Scopo delle prove - Scope*

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KIDS Pipe Accessories S.r.l.

*Organizzazione - Company/Manufacturer*

PIS - 46.802/15

*Commessa - Job no.*

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29/10/2015

*Data test - Test date*

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Valvole industriali

*Oggetto dei test - Test object*

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Laboratorio aziendale di Raci S.r.l.

*Laboratorio - Testing Lab*

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*Laboratorio Accreditato - Accreditation Testing Lab*

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Via dell'Industria, 11/13 - 26010 Casaletto Vaprio (CR) - IT

*Testing location*

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Cast Iron Non Rising Stem Gate Valve PN16 - DN65

*Rif. Campione/Modello/Tipo - Sample/Model/Type reference*

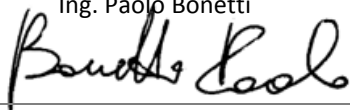
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- 2.0 Apparato di prova - *Test apparatus*
- 3.0 Descrizione prodotto - *Product description*
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- 5.0 Valutazioni finali - *Final Evaluations*

ICIM S.p.A.  
Ispettore Area Prodotto-Energia  
*Product-Energy Area Inspector*

Ing. Paolo Bonetti



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ICIM S.p.A.  
Responsabile Area Prodotto-Energia  
*Product-Energy Area Manager*

Ing. Massimiliano Florio



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**1.0 RIFERIMENTI NORMATIVI - NORMATIVE REFERENCE**

1.1	EN 12266-1:2012	Valvole industriali - Prove di valvole metalliche - Prove in pressione, procedimenti di prova e criteri di accettazione - Requisiti obbligatori <i>Industrial valves - Testing of metallic valves, Part 1: Pressure tests, test procedures and acceptance criteria - Mandatory requirements"</i>
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**2.0 APPARATO DI PROVA - TEST APPARATUS**

 Strumentazione di Misura - *Measuring Equipment:*

1. Manometro n°112, range 0-40 bar, accuratezza classe 1 WIKA S.N. 013431434  
*Pressure gauge no. 112, range 0-40 bar, accurancy class 1 WIKA S.N. 013431434*
2. Manometro n°138, range 0-60 bar, accuratezza classe 1 WIKA S.N. 1104962490  
*Pressure gauge no. 138, range 0-60 bar, accurancy class 1 WIKA S.N. 1104962490*
3. Manometro n°149, range 0-100 bar, accuratezza classe 1 WIKA S.N. 8970085T  
*Pressure gauge no. 149, range 0-100 bar, accurancy class 1 WIKA S.N. 8970085T*

**3.0 DESCRIZIONE PRODOTTO - PRODUCT DESCRIPTION**



<b>3.1 Denominazione - Denomination</b>	Cast Iron Non Rising Stem Gate Valve PN16 - DN65	
<b>3.2 Campionamento - Sample identification</b>	SAMPLING FORM No. SC150917SUBASH P 01	SAMPLING DATE
		17/09/2015

**4.0 PROVE- TESTS**



<b>1</b>	<b>Shell Test</b> All valves shall undergo a Shell (Body) test following the procedure specified in BS EN12266 of 1.5 x maximum working pressure at ambient temperature. The test duration shall be a minimum of: <ul style="list-style-type: none"> <li>• 15 seconds for sizes up 2" or DN50;</li> <li>• 60 seconds for sizes DN65 to DN150;</li> <li>• 120 seconds for sizes DN200 to DN300</li> </ul>
<b>2</b>	<b>Seat Test</b> All valves (except 'Y' pattern strainers) shall undergo a Seat test following the procedure specified in BS EN12266 of 1.1 x maximum working pressure at ambient temperature. The test duration shall be a minimum of: <ul style="list-style-type: none"> <li>• 15 seconds for sizes up 2" or DN50;</li> <li>• 60 seconds for sizes DN65 to DN150;</li> <li>• 120 seconds for sizes DN200 to DN300</li> </ul> For gate and ball valves each seat (2 off), upstream and downstream shall be tested. Butterfly valves, check valves and fixed orifice double regulating valves have only one seat and should be tested accordingly.
<b>3</b>	<b>Acceptance Criteria</b> Shell test - there shall be no visually detectable leakage from any external surface including body joints, stem sealing, hinge pin plugs (check valves) or from pressure test points (fixed orifice double regulating valves only). Seat test - there shall be no visually detectable leakage for the duration of the test - Rate A For metal seated check valves (KBCK20) Rate B seat leakage is allowable - 0.1 x DN mm <sup>3</sup> /s


**General conditions**

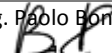

- The valves shall be tested in the sampled condition, painted or coated where applicable
- The test fluid shall be water
- The closure of the valve shall be carried out with the manual operating hand wheel or lever where applicable.

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Modello - Model		KIG16, Size 2+1/2"		
Campione - Sampling ID		SUBASH P /21 17/09/2015		
TYPE TEST		PRESSURE		RESULTS
Shell Test		24 bar		No Visually Detectable Leakage
				
		Esito - Issue		<input checked="" type="checkbox"/> Positive <input type="checkbox"/> Negative <input type="checkbox"/> Not Verified <input type="checkbox"/> Not Applicable
Seat test - one side		17,6 bar		No Visually Detectable Leakage – Rate A
				
		Esito - Issue		<input checked="" type="checkbox"/> Positive <input type="checkbox"/> Negative <input type="checkbox"/> Not Verified <input type="checkbox"/> Not Applicable
Seat test - other side		17,6 bar		No Visually Detectable Leakage – Rate A
				
		Esito - Issue		<input checked="" type="checkbox"/> Positive <input type="checkbox"/> Negative <input type="checkbox"/> Not Verified <input type="checkbox"/> Not Applicable
Note - Notes:				

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Modello - Model		KIG16, Size 2+1/2"		
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TYPE TEST		PRESSURE		RESULTS
Shell Test		24 bar		No Visually Detectable Leakage
				
		Esito - Issue		<input checked="" type="checkbox"/> Positive <input type="checkbox"/> Negative <input type="checkbox"/> Not Verified <input type="checkbox"/> Not Applicable
Seat test - one side		17,6 bar		No Visually Detectable Leakage – Rate A
				
		Esito - Issue		<input checked="" type="checkbox"/> Positive <input type="checkbox"/> Negative <input type="checkbox"/> Not Verified <input type="checkbox"/> Not Applicable
Seat test - other side		17,6 bar		No Visually Detectable Leakage – Rate
				
		Esito - Issue		<input checked="" type="checkbox"/> Positive <input type="checkbox"/> Negative <input type="checkbox"/> Not Verified <input type="checkbox"/> Not Applicable
Note - Notes:				



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5.0 VALUTAZIONI FINALI - FINAL EVALUATIONS

		Risultati - Results
5.1	PROVE - TESTS	Positivo Positive

Note:

*This inspection has been carried out to the best of our knowledge & our responsibility is limited to the exercise of reasonable care. This inspection report reflects our findings at the time & place of inspection. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.*

Ispettore Prodotto-Energia Product-Energy Inspector	Ing. Paolo Bonetti 	Responsabile Prodotto-Energia Product-Energy Manager	Ing. Massimiliano Florio 
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